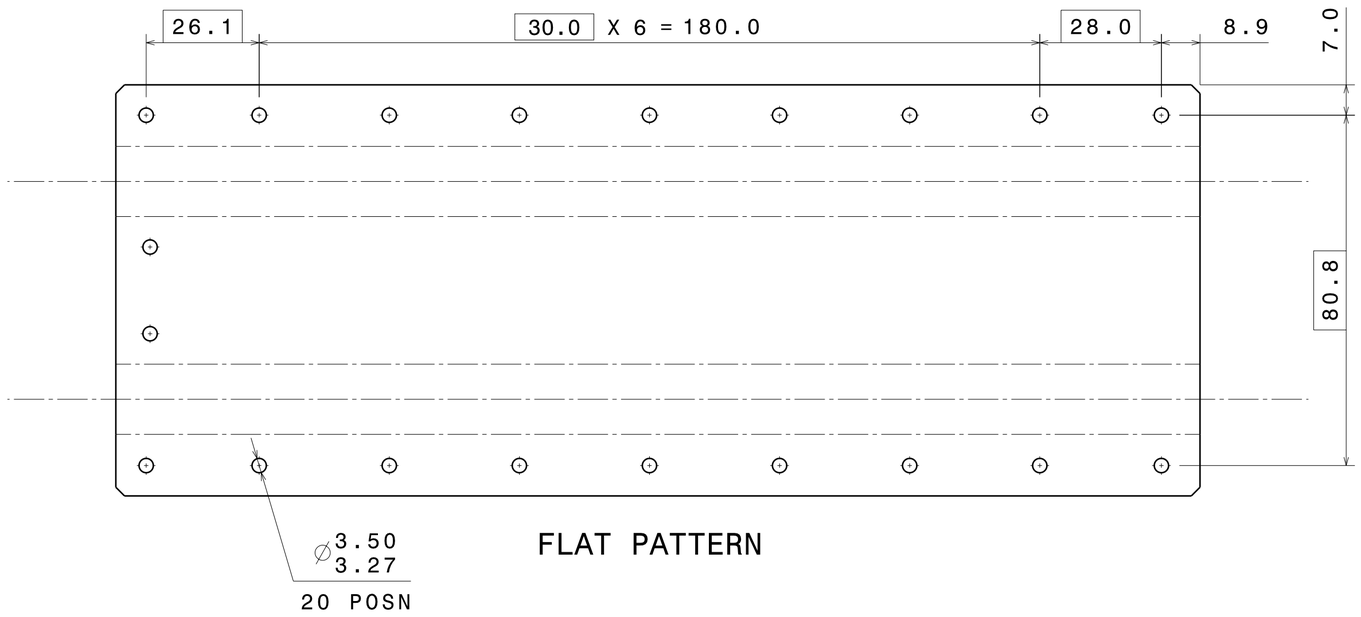
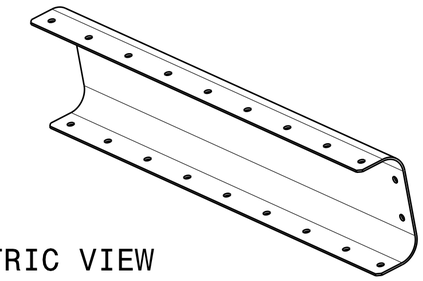
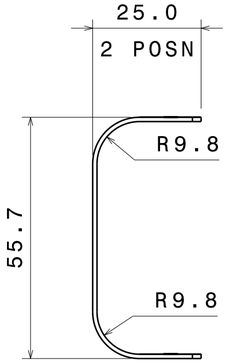
ZONE	ISS	DESCRIPTION	DATE		APPROVALS
	P1			MODIFIED:	
				DRG CHCK:	
				PROJ ENG:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
				DSGN APRL:	

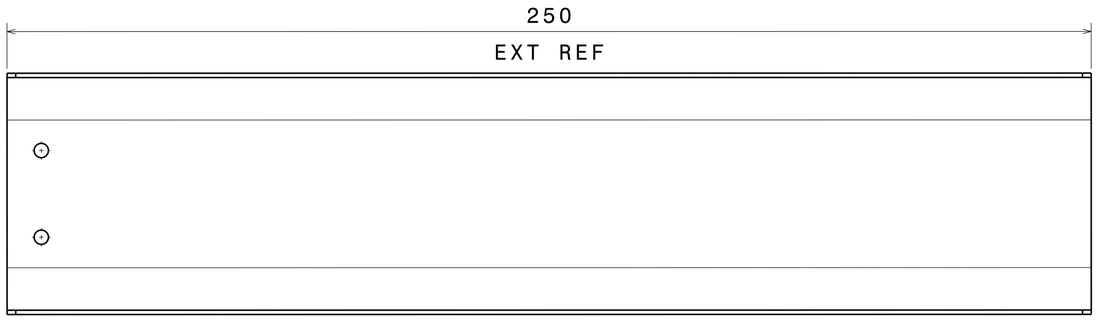


FLAT PATTERN



ISOMETRIC VIEW
N.T.S.





NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 9.8mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ⌖ Ø0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK TO QD5016 (B) 1 & 4

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETRES
TOLERANCES ARE:

DECIMALS			ANGLES
X.	±	1.0	± 0.5 DEG
.X	±	0.5	
.XX	±	0.25	
.XXX	±	-	
SURFACE FINISH		3.2	

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

DRG PER ASME Y14.5M-1994 OR BS 8888

APPLICATION

NEXT ASSY

USED ON QB05043

APPROVALS		DATE
DRAWN BY	B MITCHEM	25 SEP 2014
DRG CHCK	T CLARK	25 SEP 2014
PROJ ENG		
MFG ENGR		
TECH APRL		
DSGN APRL		
DSGN APRL	E C BULA	25 SEP 2014
CONTRACT NO		

Pall Corporation
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE
FLOW GUIDE

SIZE	CAGE CODE	DRG NO	ISS
A2.	U0088	QB21883	P1

SCALE 1:1 | WEIGHT | SHEET A OF A

CAD LOCATION
UKEH_CATDRW-133196

ISS P1
SH A of A
DRG NO QB21883

REF57 REV F